

STITCHING INSTRUCTIONS

LEATHER SPREADER/STANCHION BOOT

Kit Includes:

- Leather spreader/stanchion boot with pre-punched holes
- Waxed polyester thread
- Stitching instructions
- Needle
- Double stick tape

1. Wrap cover around spreader /stanchion tip

Remove backing paper from the double stick tape. Align cover on the spreader/stanchion. Tape should help hold the leather onto the spreader/ stanchion tip (**Figure 1**).

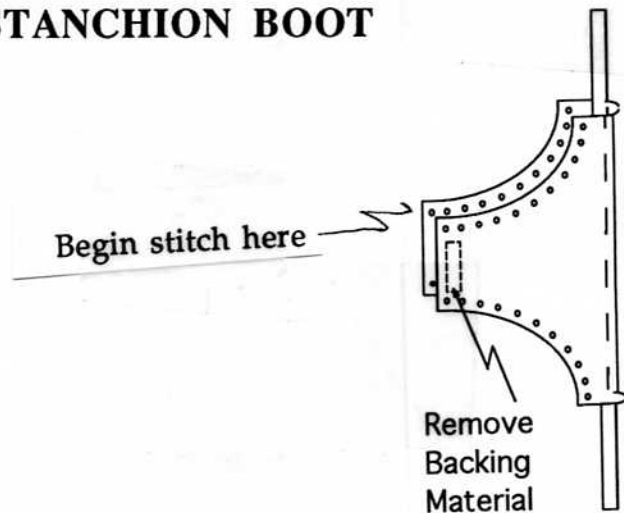


Figure 1

2. Begin sewing the cover around the spreader/stanchion, start at the base of the stanchion. Use the "Herringbone" stitch: (**Figure 2**)

- Cut off about 7 feet of thread. **Note:** a five foot length of thread will stitch about one foot.
- String the thread through the needle.
- Begin stitching by looping the thread through the first two set of holes and tying a square knot to hold together.
- Begin the stitch with a double loop as shown at the right. Though the first set of holes which has the square knot in it. (**Figure 2**)

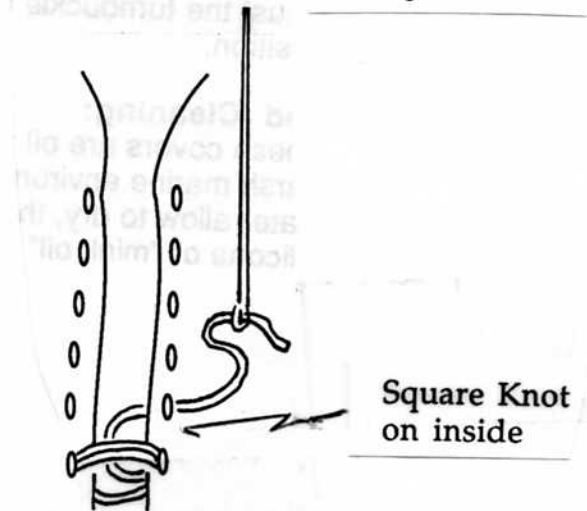


Figure 2

- Start the herringbone stitch. (**Figure 3**) The first stitch is slightly different. After you form the loop under the right side. Go over the left side, through the loop and pull tight. The second and remaining stitches are the same. Stitch under the left over the top through the hole on the right side, then through the loop. Pull tight. **Note:**

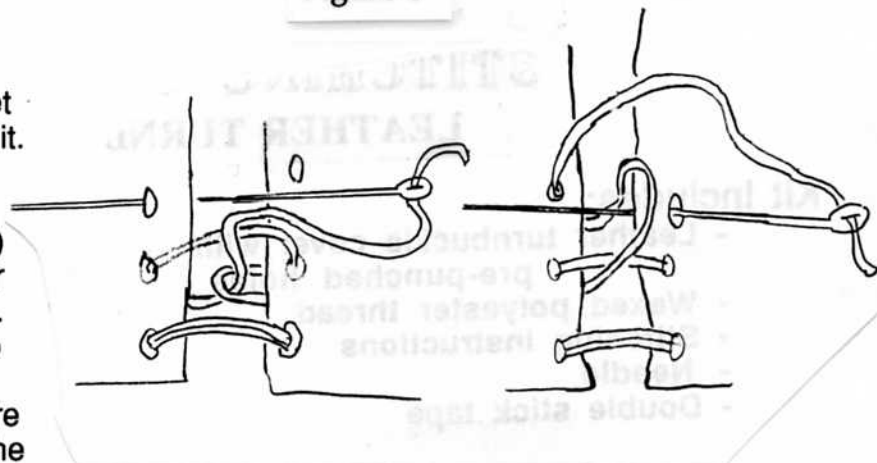


Figure 3

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the thread should always be between the last stitch and crossover thread as you come up through the loop.
 Repeat...Under....Over....Through the loop...Pull tight...
 Repeat...Under....Over....Through the loop...Pull tight...Repeat.

- F. Pull the thread taut by pulling the thread back and forth to ensure the "edges" meet.
- G. Repeat the herringbone stitch.
- H. Repeat the herringbone stitch until the end. Tie it off by using a double loop. Pick up one of the double loop strands of thread on the under side of the leather. Finish with an "loop" knot on the "inside" of the leather turnbuckle cover. **(Figure 4)**

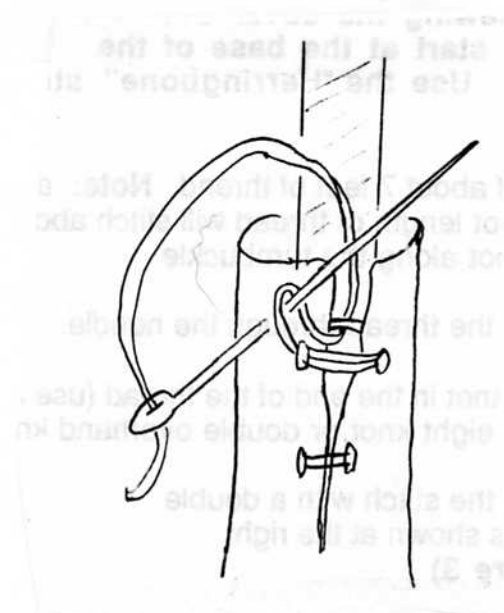


Figure 4

3. Complete stitching the spreader/stanchion.

Repeat Step 2. The other side of the spreader/stanchion until the entire cover is sewn onto the spreader/stanchion.

Thanks for using BOAT LEATHER.

Care and Cleaning:

These covers are chrome tanned leather. The leather holds up quite well to the harsh marine environment. If you feel you need added protection, wash with fresh water allow to dry, then treat the suede or finished leather with a silicone based product.

Other Leather Products:

- | | | |
|----------------------|--------------------------|------------------------|
| Spoke covers | Chafing leather | Pedestal support cover |
| Rail covers | Internal mast covers | Dodger rail cover |
| Boom gallows cover | Lifeline stanchion cover | Shroud spreader boots |
| Ladder step covers | Bulk leather | Shackle lanyards |
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