

STITCHING INSTRUCTIONS

CHAFING LEATHER

Kit Includes:

Leather Chafe material with
pre-punched holes
Waxed polyester thread
Stitching instructions
Needle

1. Position "Chafing material" on line.
Locate leather on dock line. If you are using a smooth cut leather, position the smooth side of the leather out.
2. Begin sewing chafe material in place.
Use the Herringbone stitch:
(Figure 1)

- A. Cut off about 7 feet of thread. **Note:** a five foot length of thread will stitch about one foot along the chafing leather.
- B. String the thread through the eye of the needle.
- C. Tie a knot in the end of the thread (figure eight knot or double overhand knot).
- D. Begin the stitch with a double loop as shown at the right.
(Figure 2)

- E. Start the herringbone stitch. (Figure 3)
The first stitch is slightly different. After you form the loop under the right side. Go over the left side, through the loop and pull tight.
The second and remaining stitches are the same. Stitch under the left over the top through the hole on the right side, then through the loop. Pull tight. **Note: the thread should always be between the last stitch and crossover thread as you come up through the loop.**
Repeat...Under....Over....Through the loop...Pull tight...
Repeat...Under....Over....Through the loop...Pull tight...Repeat.

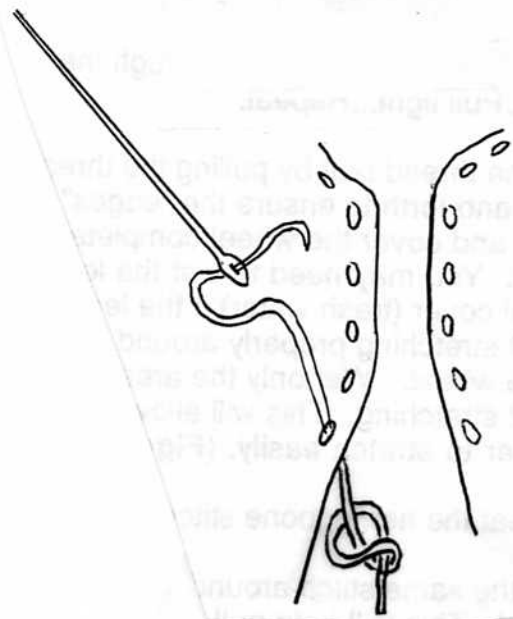


Figure 1

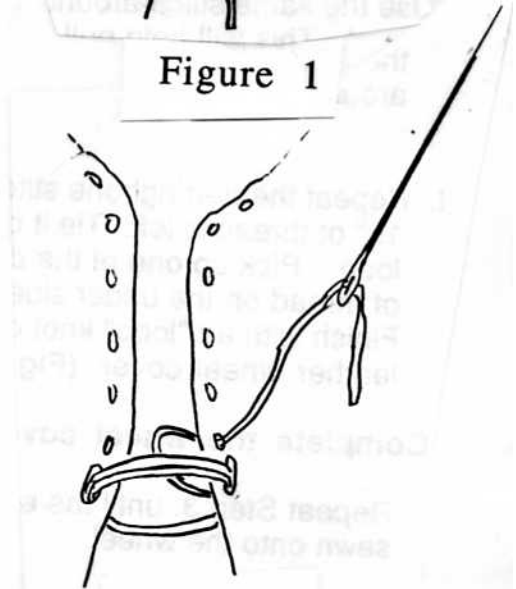


Figure 2

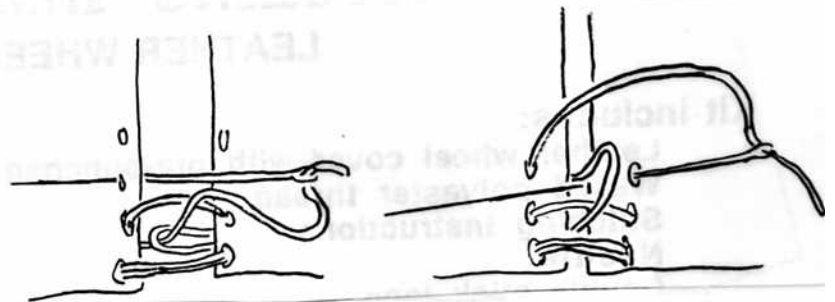


Figure 3

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F. Pull the thread taut by pulling the thread back and forth to ensure the "edges" meet.

Note: You may need to wet the leather cover (fresh water) if the leather is not stretching properly around the line. Wet only the area which is not stretching. This will allow the leather to stretch easily. (Figure 4)

G. Repeat the herringbone stitch.

H. Repeat the herringbone stitch until about 18" of thread is left. Tie it off by using a double loop. Pick up one of the double loop strands of thread on the under side of the leather. Finish with an "loop" knot on the "inside" of the leather cover. (Figure 5)

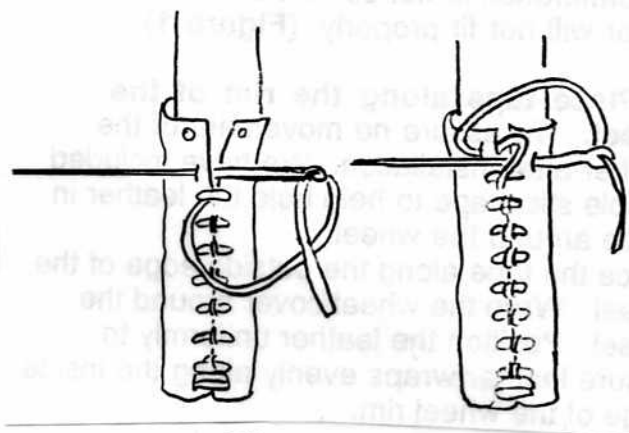


Figure 4

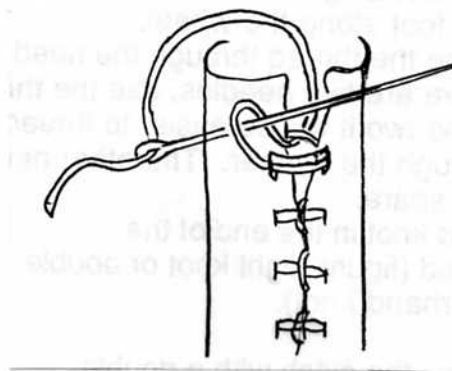


Figure 5

Care and Cleaning:

These covers are oil tanned chrome leather. The leather holds up quite well to the harsh marine environment. If you feel you need added protection, wash with fresh water allow to dry, then rub down with a silicon based water repellent.

Other Leather Products:

Spoke covers
Rail covers
Turnbuckle cover
Bulk leather
Spinnaker pole cover
Boom gallows cover

Chafing leather
Internal mast covers
Shroud spreader boots
Shackle lanyards
Hiking stick covers
Lifeline stanchion cover

Pedestal support cover
Dodger rail cover
Ladder step covers
Bulk Leather + Supplies
Custom applications

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